

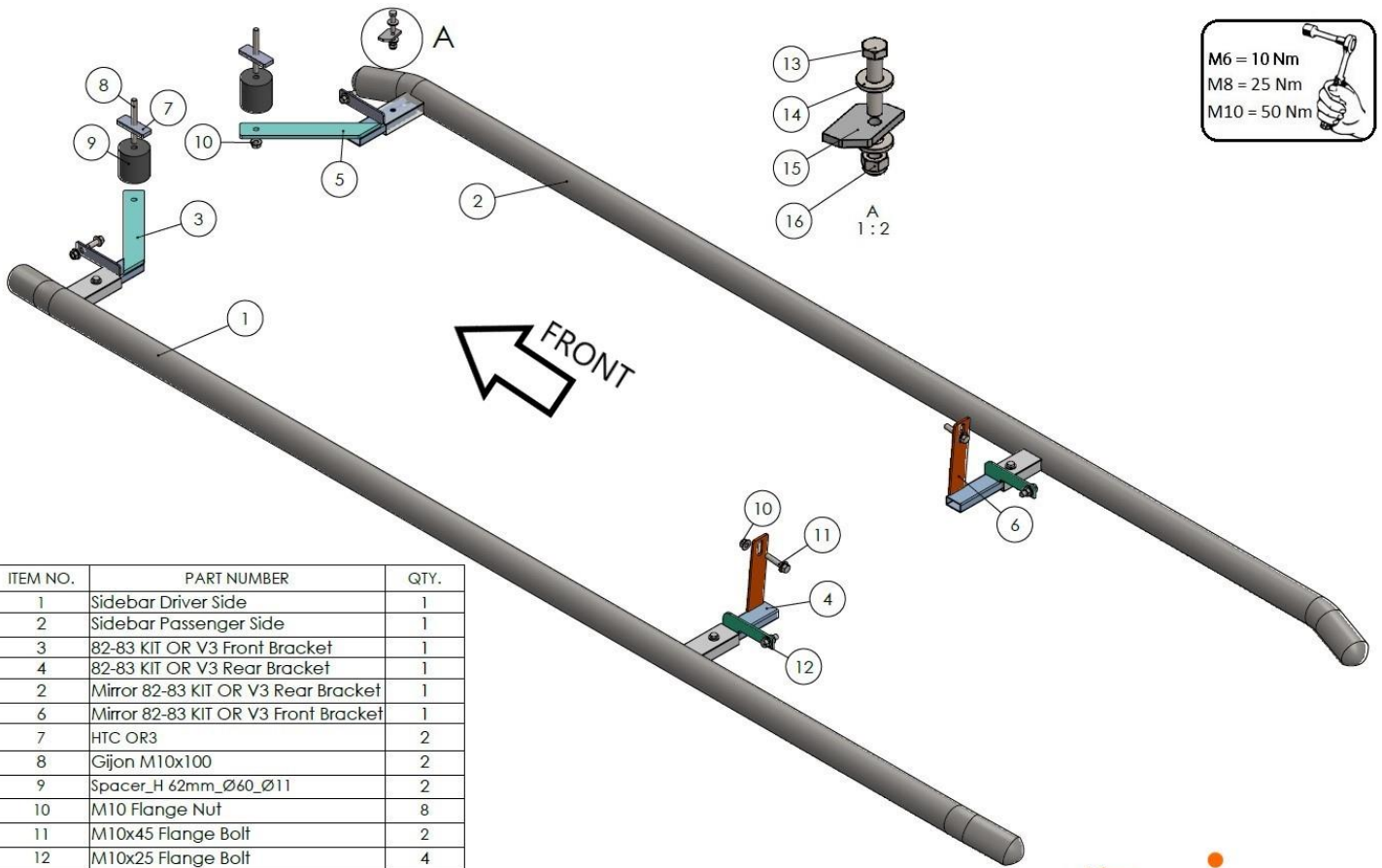


Toyota - Proace (2016+)
Peugeot - Expert (2016+) / OR
Citroen - Jumpy (2016+)

INSTALLATION GUIDE



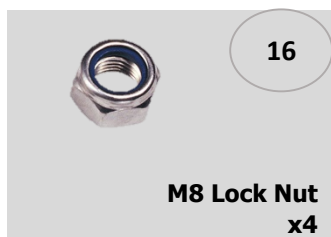
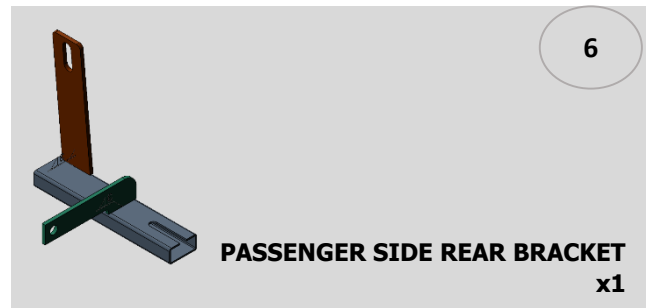
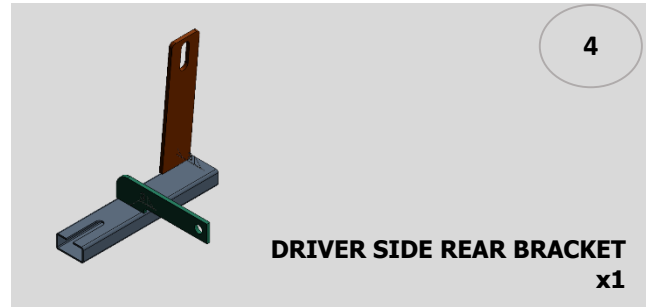
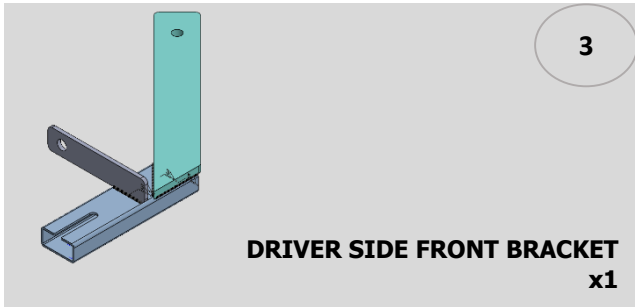
60 min.



ITEM NO.	PART NUMBER	QTY.
1	Sidebar Driver Side	1
2	Sidebar Passenger Side	1
3	82-83 KIT OR V3 Front Bracket	1
4	82-83 KIT OR V3 Rear Bracket	1
2	Mirror 82-83 KIT OR V3 Rear Bracket	1
6	Mirror 82-83 KIT OR V3 Front Bracket	1
7	HTC OR3	2
8	Gijon M10x100	2
9	Spacer_H 62mm_Ø60_Ø11	2
10	M10 Flange Nut	8
11	M10x45 Flange Bolt	2
12	M10x25 Flange Bolt	4
13	M8x40 Bolt	4
14	M8 Washer	8
15	HTC OR2	4
16	M8 Self-locking Nut	4

orion
automotive

Box Contents



Brackets Assembly



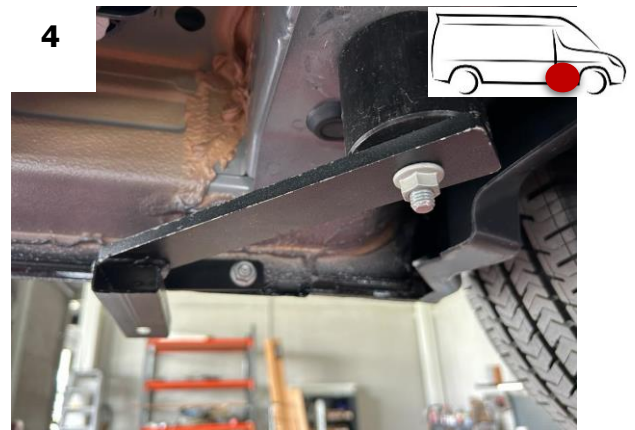
HTC OR3 junction area.



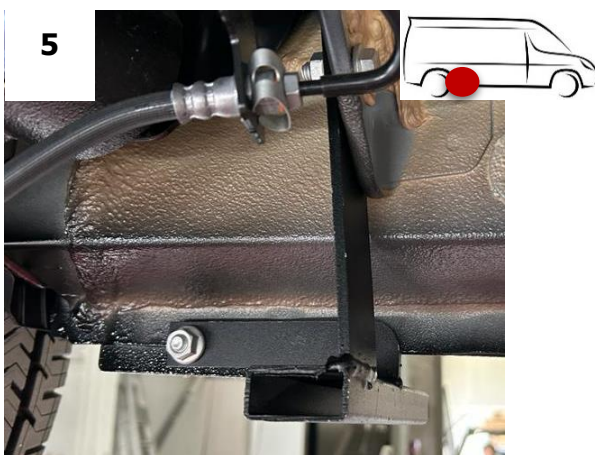
Install the HTC OR3+Gijon.



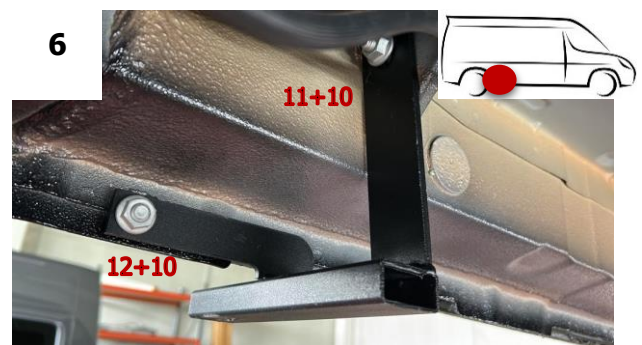
Install the Spacer.



Front bracket assembly.



Rear bracket assembly.



Side Steps Assembly / Sidebars



Important! After positioning the step in the appropriate position, tighten the M8 nuts with 25 Nm and the M10 nuts with 50 Nm.

