

# Mounting instructions

Side bar series: GM - GC- RM - RC - BM - BC

## Mercedes Sprinter 06-18 Rear wheel drive



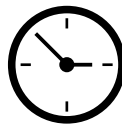
SW13 (23 Nm)

SW17 (46 Nm)



● Drill 6

● Drill 11

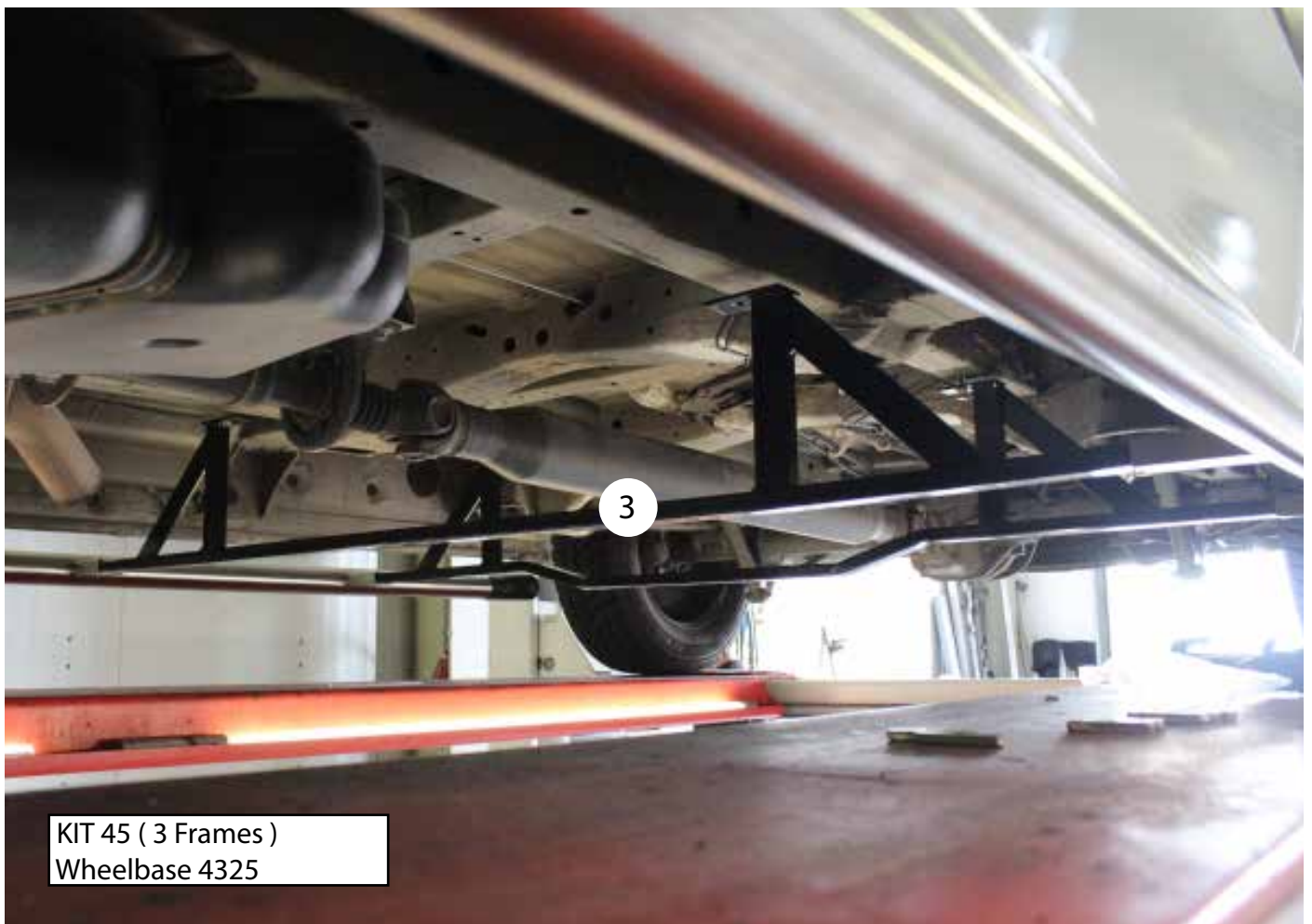
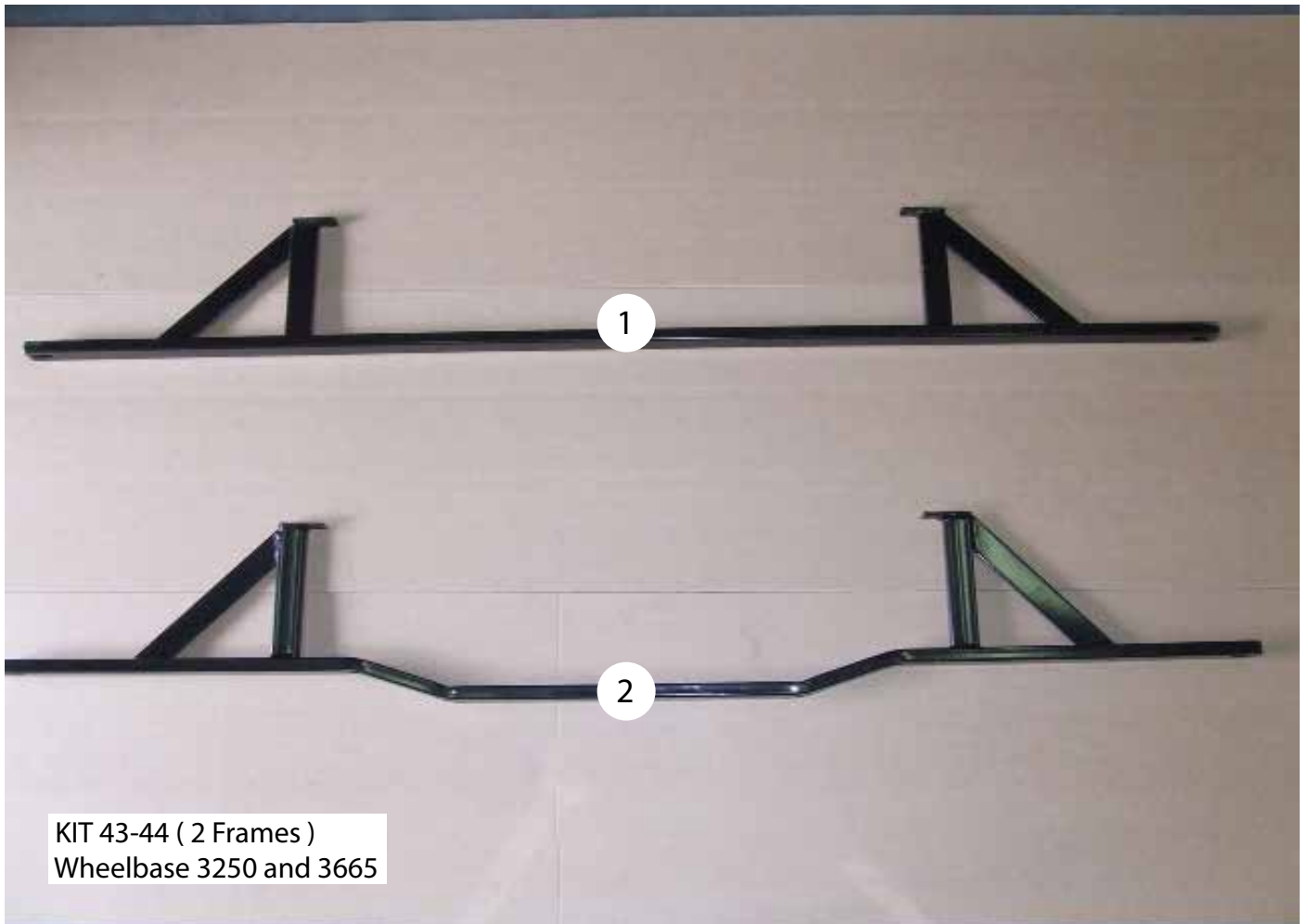


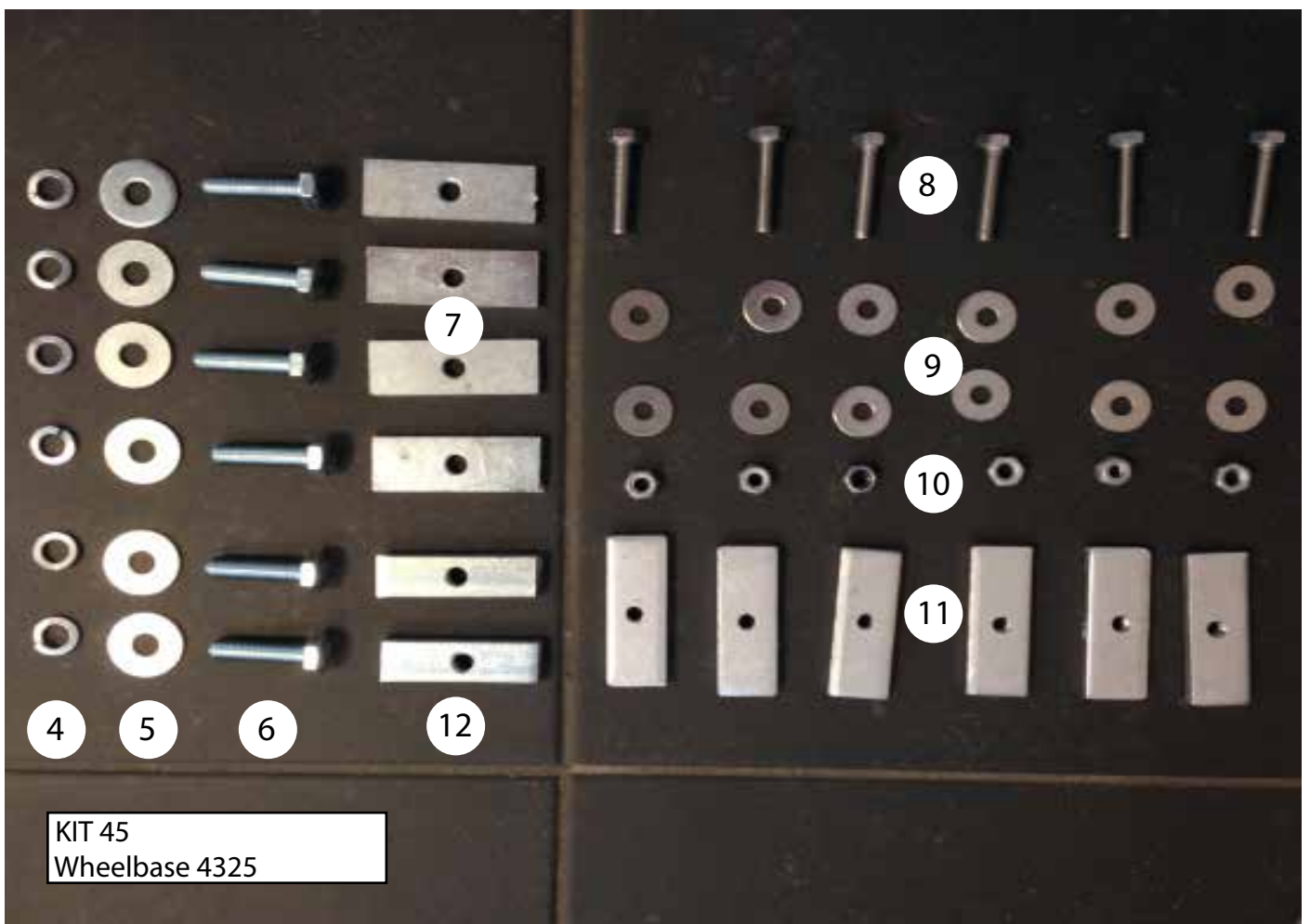
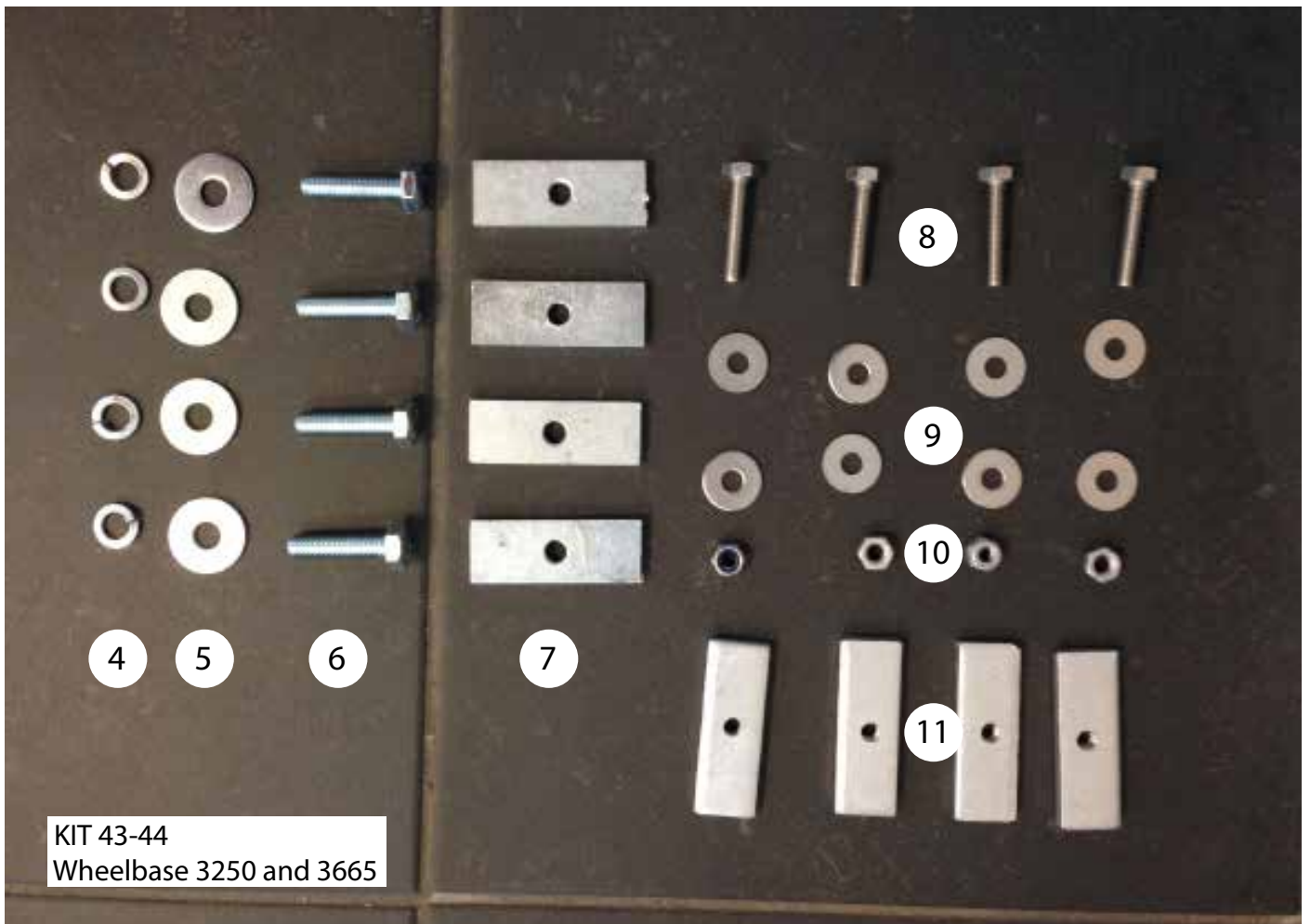
45 Min. - Wheelbase 3250 and 3665

60 Min. - Wheelbase 4325

Version: April 2019







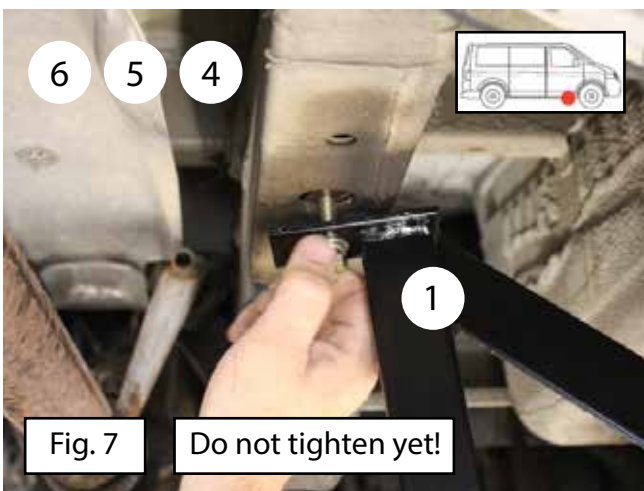
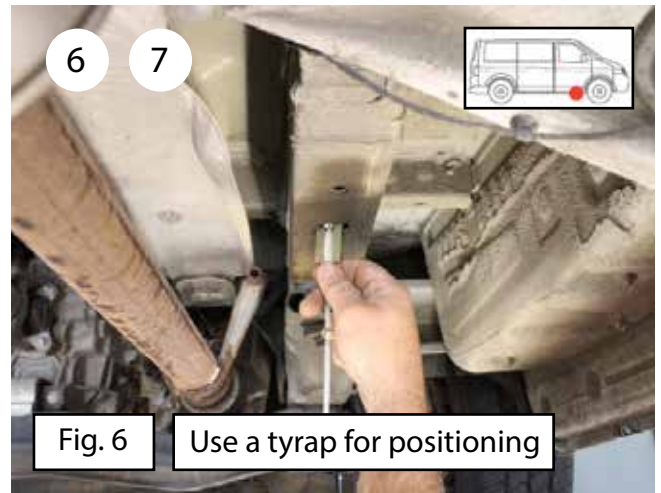
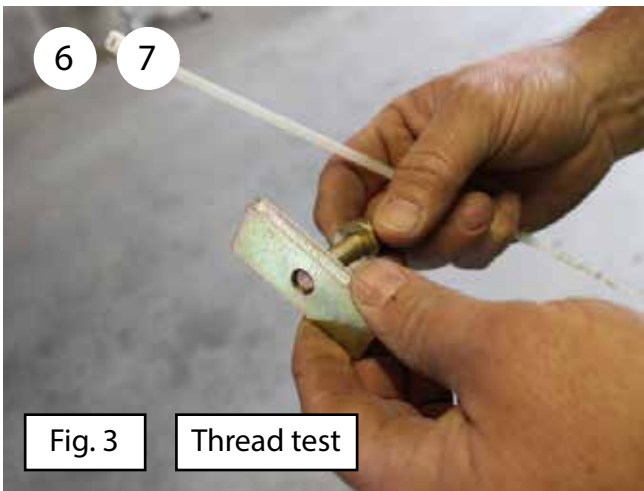
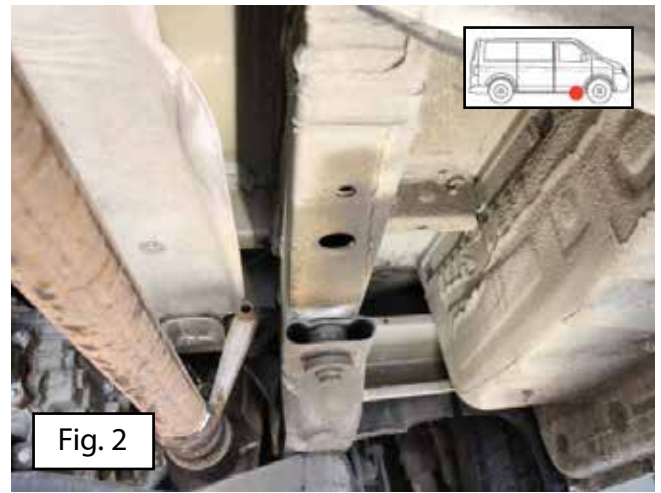




Fig. 9

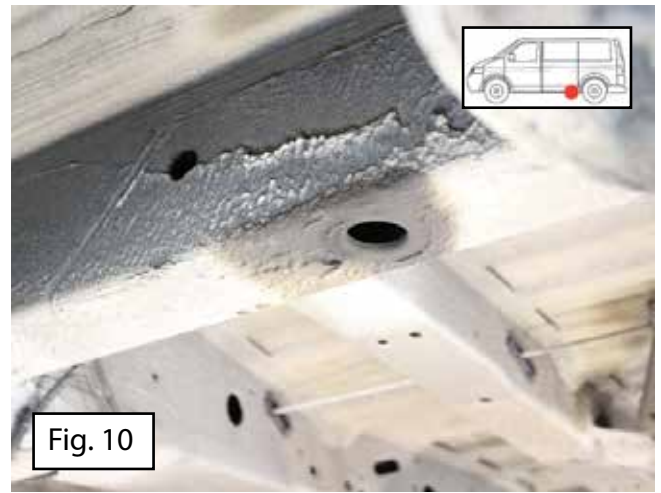


Fig. 10

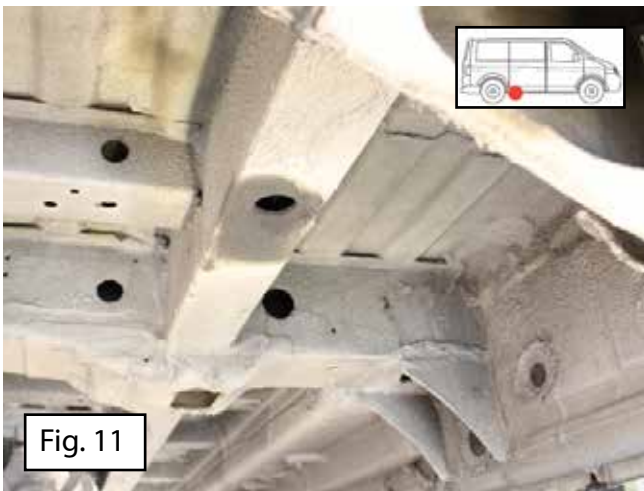


Fig. 11

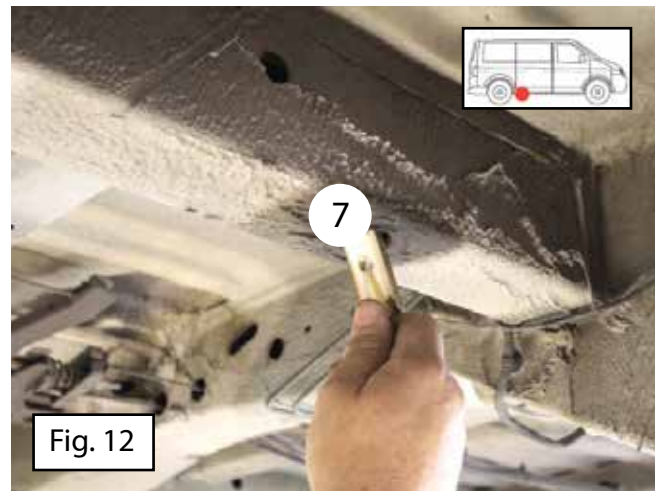


Fig. 12



Fig. 13 Use a tyrap for positioning

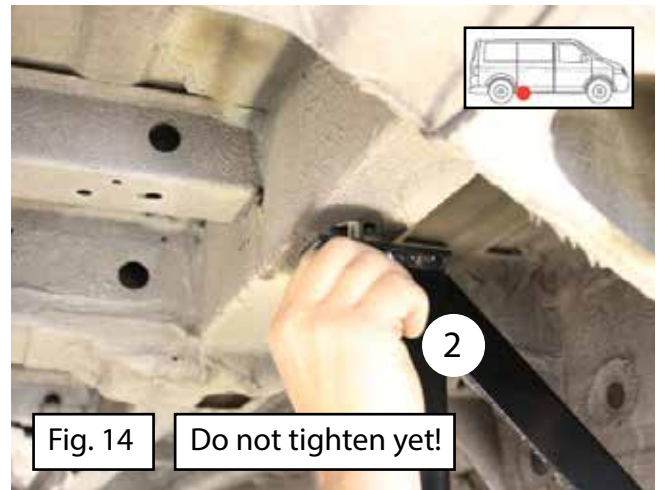


Fig. 14 Do not tighten yet!



Fig. 15 Do not tighten yet!

Wheelbase 3250 and 3665 ( Kit 43-44 ) skip mounting instructions 3rd bracket and continue at figure 31.

Figure 17 till 30 are for wheelbase 4325 only! ( Kit 45 )



Fig. 17 Place sidebar do not mount!



Fig. 18 Place sidebar do not mount!

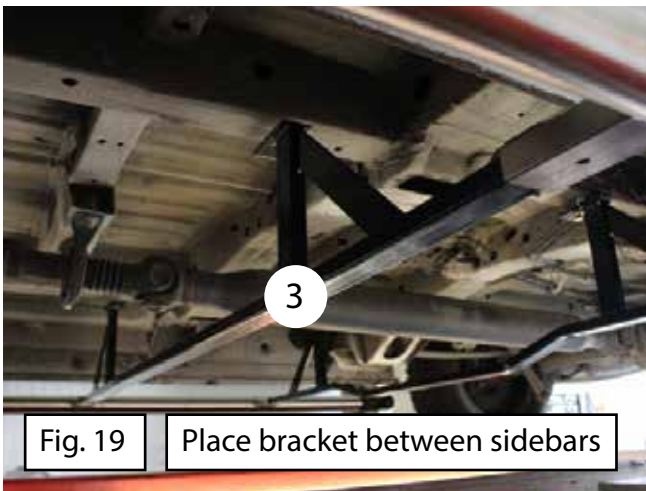


Fig. 19 Place bracket between sidebars

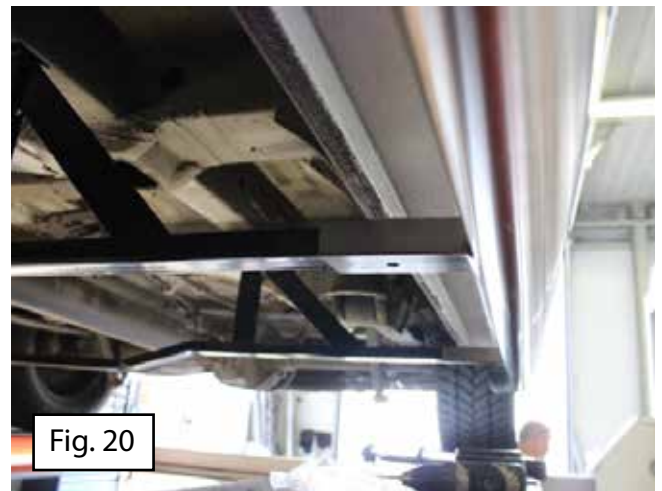


Fig. 20



Fig. 21 Mark drilling points left / right



Fig. 22 Drill hole ( 10 mm )

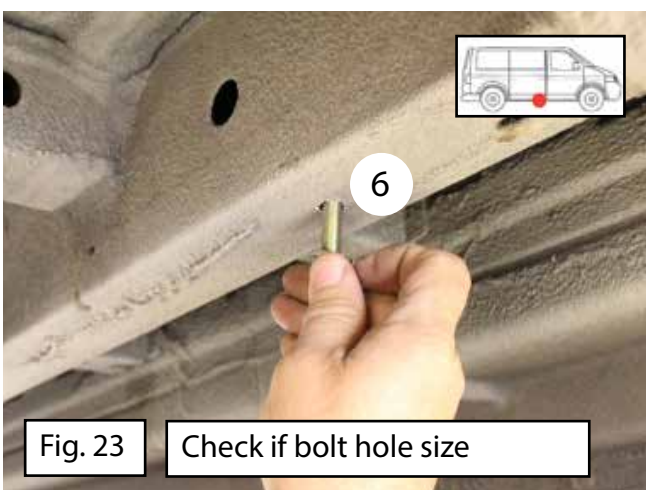


Fig. 23 Check if bolt hole size

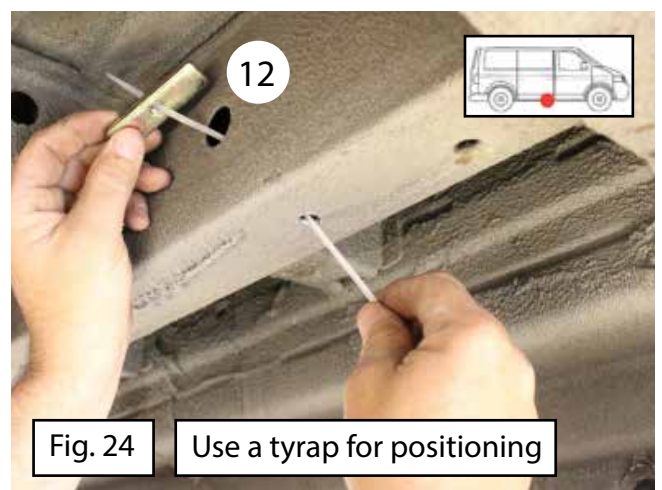


Fig. 24 Use a tyrap for positioning



Fig. 25



Fig. 26 Line up thread hole



Fig. 27



Fig. 28 Mount bracket, do not tighten!



Fig. 29



Fig. 30 Spray coating ( rust prevention )

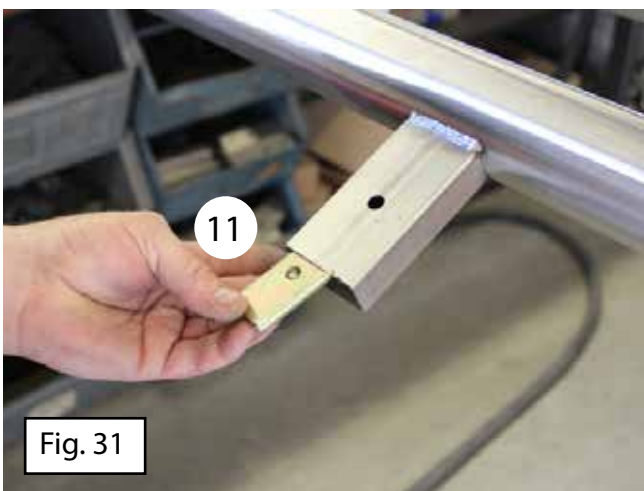


Fig. 31

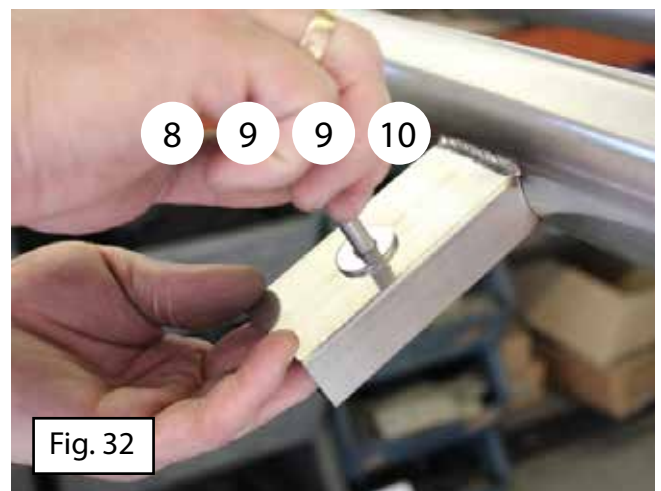


Fig. 32



Fig. 34



Fig. 35



Fig. 36

Align the sidebars to the vans' chassis. Tighten all brackets. The brackets have sleeve holes, you can position the sidebars closer or further away from the chassis. Position them in the desired position and tighten them.